

BUMATEC Screw Air Compressor
BUILT ON TRUST

Last Updated MAY 2016

Direct Drive Coupling Type **BFD132**

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Quiet Operation

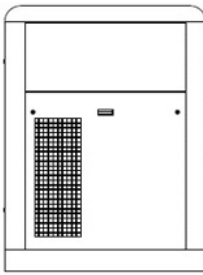
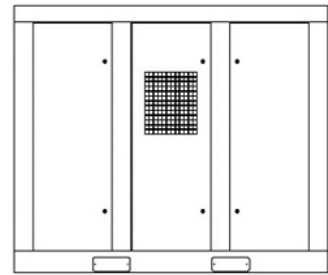
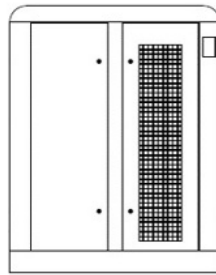
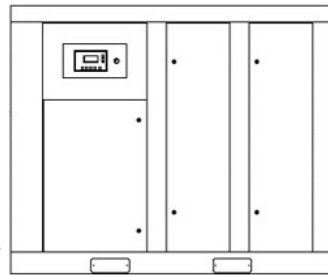
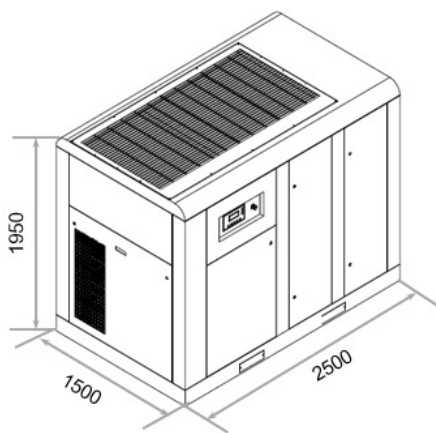
Bumatec airend provide much low noise during its operation through unique design and double wall housing structure. The silencer and centrifugal fan were installed according to simulation design of airflow which is able to reduce air friction noise remarkably. And unique quick ventilation valve was installed which was designed to remove unloading noise. Bumatec compressor guarantee the sound proof under 70dB.

High Efficiency

Bumatec has developed big size screw rotor of airend through high accuracy machining process and finally achieved the best clearance of the rotor which is able to provide the highest airflow rate in the world. Airflow of Bumatec air compressor is relatively much more than others.

Maintenance-friendly Design

Bumatec air compressors have maintenance-friendly designs. All the parts are assembled in simple arrangement for easy maintenance such as application of hinge door covers to saves maintenance time, reducing numbers of bolts to oil filter cover and application of o-ring to oil filter to improve life cycles. And it is easy to clean the inside of air compressor when it is dirty.



Unit: mm

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Basic Environment

Atmosphere	-----	760mmHg
Max. Ambient Temp.	-----	46°C

Specification

Free Air Delivery	-----	22.5m ³ /min
Working Pressure	-----	8.0kgf/cm ²
Cooling Method	-----	Air Cooled by Cooling Fan
Outlet Air Temperature	-----	Ambient Temp. 15°C (Approx.)
Drive Method	-----	Direct Drive Coupling Type (1:1)
Oil Volume	-----	75ℓ
Soundproof	-----	Under 80dBA
Pipe Connection	-----	65A
Outlet	-----	DN 65

Components

Electric Motor



Model	W21-280M-2
IP Class	IP54
Operation Mode	S1, Continuous Operation Mode
Rated Output	132kW (180HP)
Service Vector	1.2
Electricity Pole / RPM	AC380V / 50Hz / 3Ph 2Pole / 2975rpm
Start Method	Y-Delta
Lubrication	CHERROM
Cooling Method	Fan Cooled (Built-in)

Airend



Model	3.47.100004
Compression	Oil Flooded 1-stage Compression
Rotor Combination	5 x 6 (Male x Female)
Pressure Range	5 ~ 13bar
Operation Speed	2975rpm



**All technical data are purely indicative and subject to change for improvement without notice.

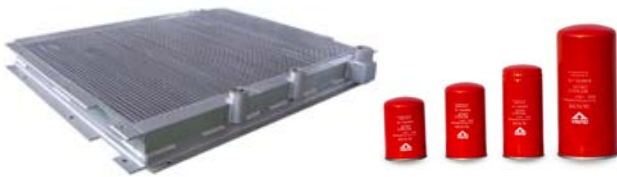
Direct Drive Coupling Type BFD132

Pneumatic & Electric Valves



Intake Valve	RH-120F
Air Filter	2 μ m/min. 99.8% (3ppm)
Thermostatic Valve	LHGL-32A1
Minimum Pressure Valve	H46F-16Z
Safety Valve	A28X-16T (DN15)
Purge Valve	HX
Solenoid Valve	
- For Control of Intake Valve and Purge Valve	

Lubricant Oil Circulation



Lubricant Oil Cooler	1 set
- Aluminum Fin Radiator Type	
Air Cooler	1 set
- Aluminum Fin Radiator Type	
Oil Filter & Housing	1set
Cooling Fan (Motor AC380V)	2set
- Low Noise Centrifugal Type	

PLC Display Controller



Type	Micro Controller (LCD)
Electricity	AC380V, 3Ph (Transformer Built-in)
Control Method	Loading & Unloading

- ✓ Auto Running / Stop Control
- ✓ Temperature / Pressure Display Control
- ✓ Timer Running / Stop Control
- ✓ Master / Slave Interlock Control

Functions

Error Detecting Function

- ▼ System Trip & Warning Function
 - ✓ High Discharge Air Temperature
 - ✓ Main Motor Overload
 - ✓ Fan Motor Overload
 - ✓ Pressure & Temp. Sensor Failure

Auto-Control Function

- ✓ Stop Delay Function
- ✓ Re-start Pressure
- ✓ Automatic Start

Maintenance Function

- ✓ Air Filter Changing Warning
- ✓ Oil Filter Changing Warning
- ✓ Air Oil Separator Changing Warning

Operation Status Display

- ✓ Outlet Air Pressure
- ✓ Outlet Air Temperature
- ✓ Operation Mode
- ✓ Load / Unload Status

Tracking Record Function

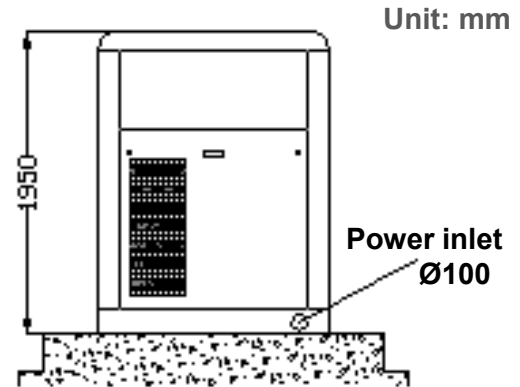
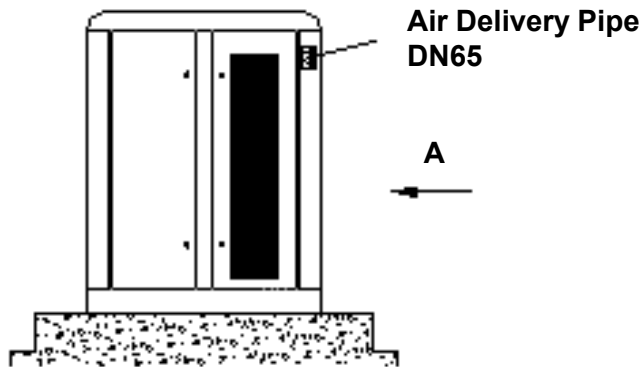
- ✓ Amot Clock (Automatic Time)
- ✓ Total Operation Time
- ✓ Load / Unload Time
- ✓ Set Stop Delay Time



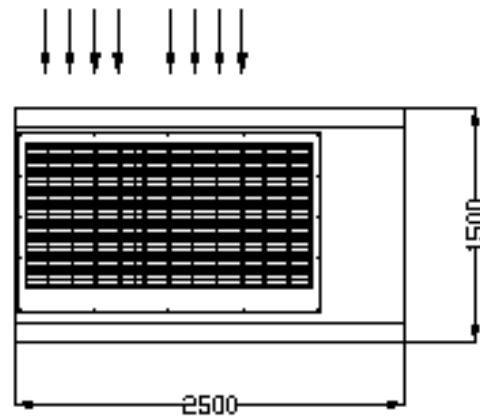
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Appearance Drawing



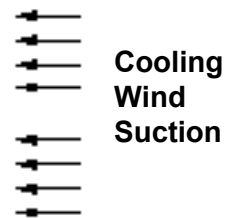
Cooling Wind Suction



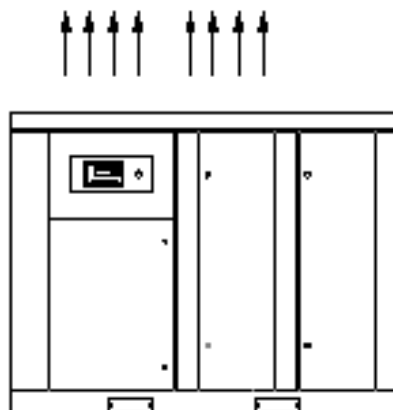
Dimension

Length : 2,500 mm
Width : 1,500 mm
Height : 1,950 mm

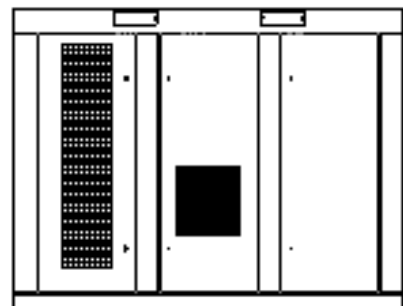
Weight : 3,400 Kg



Cooling Wind Discharge



View A



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